



# Angel Stone

## Architectural Wall Finish

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### PRODUCT DESCRIPTION

**DuROCK Angel Stone** is ideal for use in interior or exterior applications, in new construction or renovations, and in commercial, industrial, institutional and residential projects. **Angel Stone** is a decorative textured protective coating engineered for use over any **DuROCK** system. **Angel Stone** is a 100% acrylic finish containing bronze mica flakes and pearlescent pigments giving the finish a shimmering effect. **Angel Stone** is a trowel-applied finish texture available in hundreds of colours.

### STORAGE & MIXING

Store **Angel Stone** above 4°C (40°F) and below 40°C (104°F), off the ground and in a dry place away from direct sunlight. Under no circumstances shall **Angel Stone** be permitted to freeze.

Using a stainless steel or corrosion resistant mixing blade and power drill, mix at 400 – 500 rpm, ensuring not to induce air into the product. Mix product until a uniform consistency is attained. Up to 250mL (8oz) of potable water can be added to a full pail of **Angel Stone** to adjust workability in hot temperature conditions. Accelerators and other additives are prohibited.

### APPLICATION & COVERAGE

Substrate must be clean, dry, and free of cracks or loose material. Surface and ambient temperatures must be at least 4°C (40°F) for a minimum of 24 hours, and must remain so until the **Angel Stone** has dried. Do not apply **Angel Stone** to a frozen base or a base containing frost. Wherever possible avoid application in direct sunlight. Protect material from excessive evaporation during dry weather.

Prior to application, prime the area with **DuROCK Base Coat Primer** in a similar colour to the **Angel Stone**. Allow a minimum of 2hrs for the prime coat to dry. Remix the **Angel Stone** prior to use. Typically two coats of **Angel Stone** are required to achieve a uniform and consistent finish. With a stainless steel trowel apply the first coat to the primed surface. Allow to dry approximately 2hrs. Again, using a stainless steel trowel apply a uniform, smooth coat. As with any finish coat the product must be applied continuously from the starting point to a natural break point such as an expansion joint or corner. Do not begin application unless it can be completed without interruption. Always keep a wet edge, and avoid stopping and starting within a single wall panel or section. Once applied, float the surface using a plastic float, keeping the plastic float clean by wiping it with a damp sponge. Allow 24hrs for the **Angel Stone** to dry.

**DuROCK Angel Stone** is available in 19 L (4.18 gallons) pails with a coverage rate of 120ft<sup>2</sup> at a thickness of 3/16 in. **Angel Stone** is available in 30kg pails. The estimated coverage is an approximation only and actual rates are dependent upon jobsite conditions and other factors.

### TECHNICAL DATA

Technical data available upon request.

Refer to [www.DuROCK.com](http://www.DuROCK.com) for the most up-to-date version of this document.