**PRODUCT DESCRIPTION**

*DuROCK Indiana Limestone* is a dry blend of cementitious compounds and acrylic resin formulated to give the artisan and applicator the ability to build up textures to simulate limestone finishes. *Indiana Limestone* has excellent design and creative potential. *Indiana Limestone* is designed for interior wall applications. *Indiana Limestone* is a cementitious dry mix product available in a 50lb (22.7kg) bag.

**STORAGE & MIXING**

Store *Indiana Limestone* in a dry place away from direct sunlight. Employ temporary protection measures as needed. *Indiana Limestone* cannot be permitted to freeze once it has been mixed with water.

Gradually add one bag of *Indiana Limestone* dry mix to 4.5 L (1 gallon) of water. Using slow mixing action so as not to induce air into the product, mix until a uniform, workable consistency is attained. Over-mixing may cause air bubbles to appear in the finish. Let the mixture stand for five minutes, then remix only once and use. Discard any material that has begun to stiffen.

**APPLICATION & COVERAGE**

Install and tape drywall in accordance with standard practices. Make sure the surface is plumb, straight, and free of waves or imperfections. Maximum tolerance is 3 mm (1/8 in) over a 1.5 m (5ft) radius. Prime the drywall with *DuROCK Base Coat Primer*. Allow *Base Coat Primer* a minimum of 4 hours to dry prior to applying *Indiana Limestone*. If a substrate other than drywall is encountered please contact DuROCK.

Make sure the surface and ambient temperatures are 10°C (50°F) or greater when applying *Indiana Limestone* and remain so until it has fully set and dried (minimum of 24 hours).

*Indiana Limestone* can be applied by trowel or spray machine. In order to achieve a block pattern showing grout lines, it is recommended to tape off the pattern after the application and drying of the *Base Coat Primer*. Using a stainless steel trowel apply a uniform coat at 1/8 in thickness to the substrate. With a honeycomb roller, roll the entire surface to create texture. Allow this coat to dry until the surface is almost tack free. At this point, with a plastic trowel that is kept damp, the surface can be knocked down and polished. Once this step is complete the taping used to create the pattern can carefully be removed. Allow surface to cure a minimum of 24hrs before applying *DuROCK Glaze*.

If *Indiana Limestone* is to be spray-applied, use only a manufacturer-approved spray gun and air compressor. Using a smooth and steady motion so as to avoid excessive buildup apply a uniform coat at a thickness of 1/8 in ensuring that the entire surface is completely covered. Follow the same procedure as in the trowel application. Again if a block pattern is desired tape off the pattern only after the *Base Coat Primer* has dried.

*Indiana Limestone* covers approximately 60ft² (5.5m²) per 22.7 kg bag. Actual coverage depends on substrate conditions as well as jobsite conditions.

**TECHNICAL DATA**

Technical data available upon request.

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Refer to [www.DuROCK.com](http://www.DuROCK.com) for the most up-to-date version of this document.