

Evaluation Report CCMC 12969-R InsulROCK and PUCCS Exterior Insulation Finish Systems

 MasterFormat:
 07 24 13.01

 Evaluation issued:
 2000-05-24

 Re-evaluated:
 2017-09-29

 Revised:
 2018-06-13

1.0 Opinion

It is the opinion of the Canadian Construction Materials Centre (CCMC) that "InsulROCK and PUCCS Exterior Insulation Finish Systems," when used as an exterior wall cladding designed to be a weather barrier and to provide thermal insulation in accordance with the conditions and limitations stated in Section 3 of this Report, comply with:

- Clause 1.2.1.1.(1)(a) of Division A of the National Building Code (NBC) of Canada 2015¹, using the following acceptable solutions from Division B:
 - Article 3.1.5.5., Combustible Components for Exterior Walls,
 - ° Clause 3.1.5.15.(3)(a), Combustible Insulation and its Protection,
 - ° Clause 3.2.3.8.(1)(b), Protection of Exterior Building Face,
 - Sentence 5.6.1.1.(1), Required Protection from Precipitation,
 - Subsection 5.9.4., Exterior Insulation Finish Systems,
 - Clause 9.25.2.2.(1)(d), Thermal Insulation, Polystyrene, Boards and Pipe Covering,
 - Sentence 9.27.1.1.(5), General (Cladding, Application),
 - Article 9.27.2.1., Minimizing and Preventing Ingress and Damage,
 - Clause 9.27.2.2.(1)(e), Minimum Protection from Precipitation Ingress,
 - Sentence 9.27.2.3.(1), First and Second Planes of Protection,
 - o Article 9.27.3.1., Elements of the Second Plane of Protection, and
 - Article 9.27.13., Exterior Insulation Finish Systems.
- 1. The products comply with the requirements of the NBC 2010 and 2015 simultaneously.

This opinion is based on CCMC's evaluation of the technical evidence in Section 4 provided by the Report Holder.

Ruling No. 00-13-84 (12969-R) authorizing the use of the products in Ontario, subject to the terms and conditions contained in the Ruling, was made by the Minister of Municipal Affairs and Housing on 2006-11-01 pursuant to s.29 of the *Building Code Act*, 1992 (see Ruling for terms and conditions). This Ruling is subject to periodic revisions and updates.

2.0 Description

The products are non-loadbearing exterior insulation and finish systems (EIFS) that can be assembled in panels under factory-controlled conditions, or field-applied. The systems are composed of the following key components:

- a water-resistive barrier (WRB),
- · an adhesive or mechanical fastener attachment,
- an insulation board, and
- a coating system (lamina²)

2. The lamina refers to all coats (base and finish) applied to the outer face of the insulation board together with the glass-fibre mesh reinforcement.

The following describes the different components of the systems:

2.1 Substrates

For applications falling under the scope of this Report, the substrate can be brick, masonry, monolithic concrete walls, and/or cementitious panels, glass mat-surfaced gypsum boards, plywood or oriented strand board (OSB) over wood or steel framing. Gaps between the sheathing boards of framed walls must not exceed 3.0 mm.

2.2 Water-Resistive Barrier (WRB)^{3, 4}

3. The water-resistive barrier (WRB) is a coating or self-adhered modified bituminous membrane installed to provide, along with other built-in features, the second line of defence against water infiltration reaching the structure. The WRB must be applied in accordance with the products' installation manuals.

When the WRB is a coating, the continuity of the second plane of protection across joints and junctions at openings, penetrations and expansion joints must be maintained through the use of accessories such as self-adhering membranes, tapes, etc., as specified by the manufacturer, prior to the installation of these systems. Furthermore, in order to provide the intended level of protection against water infiltration, the coating must be installed in two coats with sufficient time between applications to allow the first coat to cure before the second coat is applied.

4. When the WRB is a single layer of self-adhered modified bituminous membrane installed over the substrate and around penetrations and openings, the insulation boards must be attached via mechanical fasteners to the study or to the substrate that supports the cladding.

The products use the following coatings as WRBs:

2.2.1 Trowel-Applied Coatings

- "Cement Bear" is a polymer-based, fibre-reinforced, wet paste coating supplied in 19-L/27-kg pails and mixed on site with Type 10 Portland cement (1:1 by weight). It is intended for use on glass-fibre-faced gypsum sheathing, cement board, concrete or masonry substrates. It is trowel-applied in a continuous layer over the substrate to achieve a minimum wet thickness of 1.25 mm per coat. "Cement Bear" is also used to pre-coat gaps between sheathing boards prior to the application of the WRB to the field surface of the sheathing boards. This is required for the application of "Roller Bear" and "FRI Bear."
- "FRI Bear" is a factory-blended, ready-to-use, non-cementitious polymeric wet mix coating supplied in 19-L/25-kg pails. It is intended for use exclusively over wood substrates. It is applied in a continuous layer to achieve a minimum thickness of 0.28 mm per coat. "FRI Bear" is applied in a single layer in conjunction with a second layer of "Polar Bear."
- "Polar Bear" is a factory-blended, ready-to-use, non-cementitious polymeric wet mix coating supplied in 19-L/26-kg pails. It is intended for use on all substrates, including wood. It is applied with a flat stainless steel trowel in a continuous layer to achieve a minimum wet thickness of 1.5 mm per coat. "Polar Bear" is also used to pre-coat gaps between sheathing boards prior to the application of the WRB to the field surface of the sheathing boards. This is required for the application of "Roller Bear" and "FRI Bear." "Polar Bear" may also be used to wrap rough openings and penetrations.
- "Vapour Block" is a polymer-based, elastomeric, wet paste coating supplied in 19-L/26-kg pails. It is intended for use on glass-fibre-faced gypsum sheathing, cement board, concrete, or masonry substrates. It is trowel-applied in a continuous layer over the substrate to achieve a minimum dry thickness of 0.8 mm per coat.

2.2.2 Spray-, Brush- or Roller-Applied Coatings

"Roller Bear" is a factory-blended, ready-to-use, non-cementitious polymeric wet mix coating supplied in 19-L/28-kg pails. It is intended for use over all acceptable substrates identified in Section 2 of this Report. It is applied in a continuous layer to achieve a minimum thickness of 0.28 mm per coat. "Roller Bear" is applied in a single coat when used in conjunction with a single coat of "Polar Bear," "Cement Bear" and/or "Vapour Block." When used over wood substrates, "Roller Bear" is applied in conjunction with one coat of "Polar Bear." "Roller Bear" can be used in two coats over all non-wood substrates.

"Roller Bear" is applied over the entire surface of the intended substrate by spray, brush, or roller. The first layer must be allowed to dry prior to the application of the second coat WRB.

Note: Some WRB products such as "Polar Bear," "Cement Bear" and "Vapour Block" can be used as an adhesive and/or base coat.

2.2.3 Self-Adhered Modified Bituminous Membrane

"SOPRASEAL STICK 1100 T" is a self-adhered modified bituminous membrane consisting of a styrene-butadiene-styrene (SBS) rubberized asphalt compound, which is integrally laminated to a woven polyethylene film on one side and has a silicone-treated release backing on the reverse side. The membrane has a minimum thickness of 1 mm. "SOPRASEAL STICK 1100 T" or equivalent must meet the waterproof characteristics of CGSB 37-GP-56M-85, "Membrane, Modified, Bituminous, Prefabricated, and Reinforced for Roofing."

2.4 Adhesive⁵

- "Polar Bear" see description in Section 2.2.1.
- "Cement Bear" see description in Section 2.2.1.
- "Prep Coat" is a ready-to-use, polymer-based, wet paste adhesive supplied in 19-L/30-kg pails and mixed on site with Type 10 Portland cement (1:1 cement by weight). Workability may be adjusted by the addition of clean potable water as specified by the manufacturer.
- "Prep Coat D" is a ready-to-use, polymer-based adhesive supplied in 22.7-kg powder bags. The material is mixed on site with clean potable water (3.8:1 by weight of dry mix to water).

When used as an adhesive in the "InsulROCK EIFS," "Cement Bear," "Prep Coat" or "Prep Coat D" are applied with a 9.5-mm, stainless steel, notched trowel, held at a 30° angle and rendered in such a way as to align the adhesive in vertical ribbons.

When used as an adhesive in the "PUCCS System," "Cement Bear," "Prep Coat" or "Prep Coat D" can be applied either in a continuous layer over the substrate to achieve a minimum thickness of 1.0 mm or applied with a 9.5-mm, stainless steel, notched trowel, held at a 30° angle, and rendered in such a way as to align the adhesive in vertical ribbons.

5. Adhesives are used for bonding the insulation to the substrate coated with the WRB. They are, in general, available in the following forms: a dry powder mix requiring the addition of water and/or cement on site, or a wet paste that does not require any additives. Certain adhesives are also used as base coats, as in the case of "Prep Coat" and Prep Coat D." Consequently, the description of "Prep Coat" and "Prep Coat D" has been placed in this section.

2.5 Mechanical Fasteners⁶

"DuROCK Mechanical Fasteners" consist of a corrosion-resistant anchoring screw and low-profile, high-density polypropylene washers (Wind-Lock/Wind-Devil 2) that are used to secure the insulation. The spacing and frequency of the fasteners will vary depending on the type of substrate. The outside face of the low-profile plastic washer should always be flush with the outside face of the tongue of the expanded polystyrene (EPS) insulation board.

6. Mechanical fasteners are intended to be used in conjunction with the products when the products have a self-adhered modified bituminous membrane as the WRB. Fastening of the insulation boards to the substrate should precede the application of the reinforcing mesh.

2.6 Insulation

- "DuROCK Insulation Board" and "DuROCK PUCCS Insulation Board" are Type 1 or Type 2 polystyrene-foam insulation boards made of 100% virgin materials and manufactured and packaged by a DuROCK-approved and -licensed manufacturer/moulder. The insulation boards are aged in ambient air for a minimum of five weeks or kiln-dried.
- "DuROCK Insulation Board" is a typical flat EPS board.
- "DuROCK PUCCS Insulation Board" has drainage pathways cut into the insulation in a series of circles, 86 mm in diameter, 10 mm deep and 16 mm apart (see Figure 1).

The two polystyrene insulation boards must conform to the following:

- CAN/ULC-S701-11, "Thermal Insulation, Polystyrene, Boards and Pipe Covering," Type 1 or Type 2,
- minimum board thickness: 25 mm when using "DuROCK Insulation Board,"
- minimum board thickness: 38 mm when using "DuROCK PUCCS Insulation Board" or the "Uni-Track" starter strip in conjunction with "DuROCK Insulation Board,"
- maximum board thickness:
 - o as designed when used in combustible construction, and
 - 127 mm when used in noncombustible construction,
- maximum board size: 600 mm × 1 219 mm.

- average density: 16 kg/m³ for Type 1 and 24 kg/m³ for Type 2, and
- flame-spread rating: 25 500, per CAN/ULC-S102.2-10, "Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies."

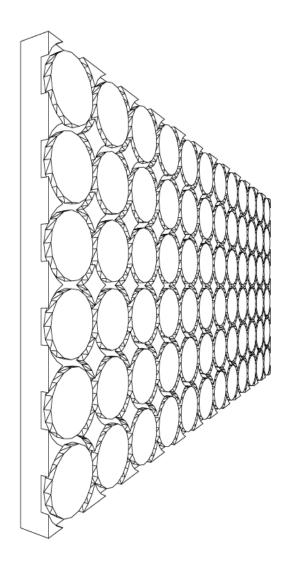


Figure 1. Example of "DuROCK PUCCS Insulation Board"

2.7 Synthetic Coating System (Lamina)

The synthetic coating system (lamina) consists of the base coat, reinforcing mesh (embedded within the base coat), a primer and a finish coat.

2.7.1 Base Coat⁷

- "Prep Coat" see description in Section 2.4.
- "Prep Coat D" see description in Section 2.4.
- "Jewel Stone" is a two-component base coat consisting of a dry-mix cementitious powder supplied in 22.7-kg bags and a wet mix polymeric admixture supplied in 19-L/19-kg pails. The material is mixed in a ratio of 4.5:1 (dry mix to wet mix) by weight.

When used as a base coat, "Prep Coat," "Prep Coat D" and "Jewel Stone" are applied with a stainless steel trowel to the entire surface of the insulation to a uniform dry thickness of not less than 2.0 mm.

7. The thickness of the base coat required depends on the number of layers and the type of reinforcing mesh used. The base coat needs to be thicker when more than one layer of reinforcing mesh is incorporated into the lamina. Ultimately, the base coat must be sufficiently thick to fully embed the "DuROCK Fibre Mesh" so that no mesh is visible.

2.7.2 Reinforcing Mesh

"DuROCK Fibre Mesh" is an alkali-resistant, glass-fibre reinforcing fabric that has a minimum nominal weight of:

- 165 g/m² (4.9 oz./yd²) when using reinforcing fabric manufactured by Gavazzi S.A., and
- 140 g/m² (4.2 oz./yd²) or greater when using products manufactured by Saint-Gobain ADFORS.

The mesh is white and available in rolls 1 m wide \times 44 m long in the case of Gavazzi S.A. rolls, and 965 mm, 241 mm, or 318 mm wide \times 45.7 m long in the case of the Saint-Gobain ADFORS rolls.

The reinforcing mesh is available in five different grades, represented in descending order of strength:⁸

1. 15 oz Impact Mesh: minimum 522 g/m²,
 2. 11 oz Reinforcing Mesh: minimum 370 g/m²,
 3. 5.2 oz Reinforcing Mesh: minimum: 174 g/m²,
 4. 5.0 oz Reinforcing Mesh: minimum: 165 g/m², and minimum 140 g/m².

8. Higher-grade meshes are intended to be used in areas requiring high impact resistance. All five grades of "DuROCK Fibre Mesh" may be used in conjunction with the two proposed systems.

2.7.3 Primer

"Base Primer" is a water-based pigmented acrylic primer that provides a uniformly absorbent surface for selected DuROCK exterior finishes. The primer is supplied in 19-L/30-kg ready-mix pails. It is applied using a roller/brush or sprayed uniformly over the base coats.

Note: Primer is required for spray- or roller-applied finishes.

2.7.4 Finish Coat

 "DuROCK Finish" is a ready-mix polymer-based finish coat that is supplied in 19-L/30-kg pails. It is factory-tinted to the desired colour.

The finish coats provide a texture that is governed by the aggregate size as well as the trowel motion used to render the wall surface. The following represents the different textures offered and their respective coating thickness:

- "Airless" (0.25 mm),
- ° "Coarse Coat" (2.0 mm),
- "Desert Sand" (0.75 mm),
- "Fine Coat" (0.75 mm),
- "Grain" (2.0 mm),
- "Marble Coat" (1.25 mm),
- "Max Coat" (1.5 mm),
- "Pebble Coat" (0.75 mm),
- "Pebble Rock" (1.5 mm),
- "Roll On" (0.50 mm),
- "Sand Coat" (1.0 mm),
- ° "Spacco" (2.0 mm),
- "Spray" (2.0 mm),
- "Tricol" (0.75 mm), and
- "Venetian" (1.25 mm)

"Grain," "Pebble Rock," "Max Coat" and "Venetian" produce an open-textured pattern in a regular or random style. "Marble Coat," "Sand Coat," "Pebble Coat," "Fine Coat," "Desert Sand" and "Tricol" produce a rough, pebbly texture, while "Coarse Coat" and "Spacco" are used to achieve any desired trowel texture. The texture of the "Spray" finish is governed by the spray-gun orifice and air compressor settings. "Airless" and "Roll On" are either roller- or spray-applied and finished to a flat coarse surface.

"Gemstone" is a ready-mix polymer-based finish coat that consists of coloured quartz aggregates in a clear polymeric resin that can
include metallic flakes for architectural purposes. "Gemstone" is supplied in 19-L/27-kg pails and available in an array of factorytinted colours.

Table 2.1 "InsulROCK EIFS"

	Distinctive System Components							
System	Insulation (Flat EPS)	Intended Substrate	Water-Resistive Barrier	Adhesive	Base Coat	Finish Coat		
InsulROCK	Type 1 or	cement board, concrete masonry, glass mat gypsum	Cement Bear, Polar Bear, Roller Bear, Vapour Block	Cement Bear, Polar Bear, Prep Coat, Prep Coat D	Jewel Stone, Prep Coat, Prep Coat D	DuROCK Finish, Gemstone		
	Type 1 or Type 2 cement board, concrete masonry, glass mat gypsum, plywood/OSB	modified bituminous membrane	DuROCK Mechanical Fasteners	Jewel Stone, Prep Coat, Prep Coat D	DuROCK Finish, Gemstone			

Table 2.2 "PUCCS EIFS"

System		Distinctive System Components								
	Insulation (Geometrically defined EPS)	Intended Substrate	Water-Resistant Barrier	Adhesive	Base Coat	Finish Coat				
			Polar Bear, Roller Bear	Polar Bear ¹						
		cement board, concrete masonry, glass mat gypsum	Cement Bear, Polar Bear, Roller Bear, Vapour Block	Cement Bear Prep Coat Prep Coat D						
PUCCS	Type 1 or Type 2		modified bituminous membrane	DuROCK Mechanical Fasteners	Jewel Stone, Prep Coat Prep Coat D	DuROCK Finish, Gemstone				
			Polar Bear	Polar Bear ¹	•					
		plywood/OSB	Roller Bear	Polar Bear ¹						
			FRI Bear	Polar Bear ¹						
			modified bituminous membrane	DuROCK Mechanical Fasteners						

Note to Table 2.2:

1. When "Polar Bear" is applied as an adhesive, it must be applied continuously with a flat trowel.

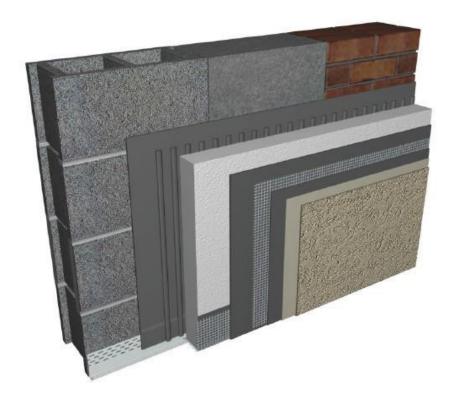


Figure 2. "InsulROCK EIFS" with moisture barrier over masonry, concrete, and brick

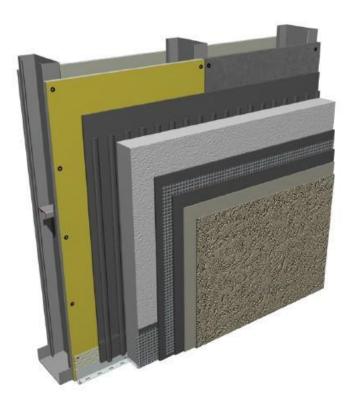


Figure 3. "InsulROCK EIFS" with moisture barrier over glass-fibre-faced gypsum sheathing and cement board

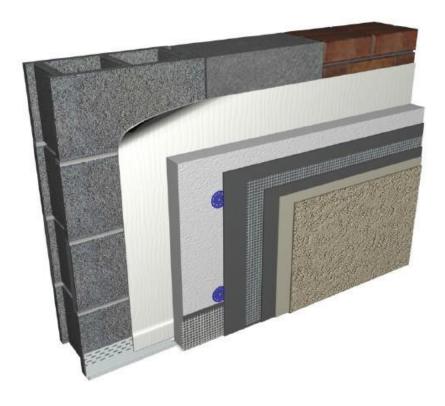


Figure 4. "InsulROCK EIFS" over modified bituminous membrane on masonry, concrete, and brick



Figure 5. "InsulROCK EIFS" over modified bituminous membrane on OSB and plywood



Figure 6. "PUCCS EIFS" with moisture barrier over masonry, concrete, and brick

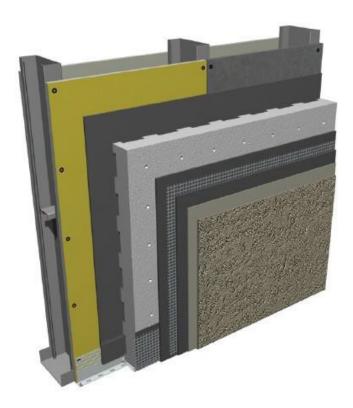


Figure 7. "PUCCS EIFS" with moisture barrier over glass-fibre-faced gypsum sheathing and cement board



Figure 8. "PUCCS EIFS" with moisture barrier over OSB and plywood

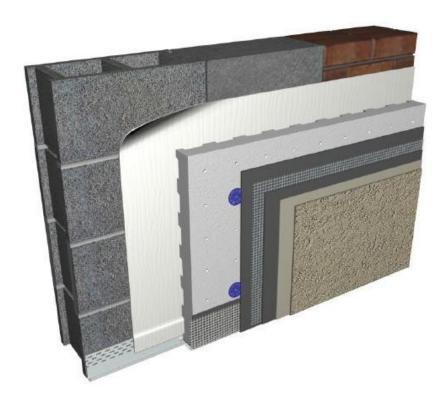


Figure 9. "PUCCS EIFS" over modified bituminous membrane on masonry, concrete, and brick



Figure 10. "InsulROCK EIFS" with "Roller Bear" and "Prep Coat" (or "Prep Coat D") over masonry, concrete, brick, glass-fibre-faced-gypsum board and cement board



Figure 11. "PUCCS EIFS" with "Roller Bear" and "Polar Bear" over masonry, concrete, brick, glass-fibre-faced-gypsum board and cement board



Figure 12. "PUCCS EIFS" with "Roller Bear" and "Cement Bear" over masonry, concrete, and brick



Figure 13. "PUCCS EIFS" with "Roller Bear" and "Polar Bear" over OSB, plywood, glass-fibre-faced-gypsum board and cement board.

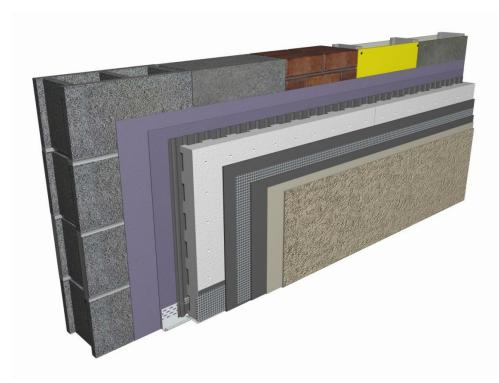


Figure 14. "PUCCS EIFS" with "Roller Bear" and "Prep Coat" (or "Prep Coat D") over masonry, concrete, brick, glass-fibre-faced-gypsum board and cement board.

3.0 Conditions and Limitations

CCMC's compliance opinion in Section 1 is bound by the "InsulROCK and PUCCS Exterior Insulation Finish Systems" being used in accordance with the conditions and limitations set out below.

- The products are intended for use as exterior insulation and finish systems (EIFS) applied directly to vertical walls of brick, masonry, monolithic concrete walls, and/or cementitious, glass-mat-surfaced gypsum, plywood or OSB sheathing boards installed over wood or steel framing.
- Gaps between the sheathing boards of framed walls must not exceed 3.0 mm.
- The products are acceptable for use on new and existing exterior, vertical walls. The systems are not acceptable for use on horizontal surfaces. (Note: The present limitation doesn't include protected soffit applications.)
- When the systems are part of a prefabricated panel system that incorporates structural components, the prefabricated panel system
 must be designed and plant-inspected by a professional engineer or architect in accordance with the manufacturer's criteria and the
 requirements of the NBC 2010 and 2015.
- The products are not suitable for use as a structural sheathing for bracing purposes.
- The products are not intended for use as below-grade insulation and should terminate at least 200 mm above grade level.
- When used in coastal areas on residential occupancies that fall under the scope of Part 9 of Division B of the NBC 2015, the products must be installed in conjunction with a capillary break conforming to Clause 9.27.2.2.(1)(e), Minimum Protection from Precipitation Ingress, of Division B of the NBC 2015. Coastal areas are defined in Sentence 9.27.2.2.(5) of Division B of the NBC 2015.
- WRBs that are coatings must be applied in two coats.
- The use of the products with the adhesives indicated in Table 2.1 is limited to geographical areas where the wind design value is $Q_{50} < 1.00 \text{ kPa}$.
- When the products have a self-adhered modified bituminous membrane, their use is limited to geographical areas where the wind design value is Q50 < 0.75 kPa. When used in locations where wind load resistance is required, the wind load resistance must be calculated based on test results that would have been conducted in accordance with CCMC's Technical Guide MasterFormat No. 07 24 13.01. (See Table 4.1.18 of this Report.)
- The possibility of moisture accumulation within the wall construction is mainly a function of the ability of the wall assembly to deflect bulk water entry; the physical properties of the cladding being installed and its impact on the thermal, air leakage and vapour diffusion characteristics of the existing wall must be in accordance with Appendix Note A-5.1.2.1.(1), Application (Environmental Separation), of Division B of the NBC 2015.
- The continuity of the second plane of protection across joints and junctions at openings, penetrations and expansion joints must be maintained through accessories such as self-adhering membranes, tapes, etc., as specified by the manufacturer, prior to the installation of these systems.

- When used in new constructions, the design of the inboard/outboard insulation of the products must be in accordance with the requirements of Section 9.25., Heat Transfer, Air Leakage and Condensation Control, of Division B of the NBC 2015.
- In retrofit constructions, adding thermal insulation to existing exterior walls will increase the thermal efficiency and airtightness of the wall. Deficiencies in flashing and other elements in the building assembly, including mechanical systems, may result in the detrimental effects of moisture accumulation highlighted in Appendix Note A-9.25.2.4.(3), Loose-Fill Insulation in Existing Wood-Frame Walls, of Division B of the NBC 2015. As a result, existing exterior walls intended to be retrofitted with EIFS must meet the requirements of the NBC 2015 for heat transfer, air leakage and condensation control.
- The products can provide additional thermal insulation to the wall assembly in retrofit constructions with no detrimental effects if properly installed with knowledge of the existing wall configuration and performance.
- The products alone may not provide the full amount of the required wall insulation. The thermal resistance of the wall system must conform to the energy requirements of the applicable building code. The wall system may have to conform to the National Energy Code of Canada for Buildings 2015 as a minimum to meet Canada Mortgage and Housing Corporation (CMHC) technical requirements.
- The polystyrene thermal insulation must be in conformance with the requirements of CAN/ULC-S701-05.
- The polystyrene thermal insulation must be aged for a minimum of five weeks or kiln-dried before installation.
- Where allowed by the Code through conformance to Article 3.1.5.5., Combustible Cladding on Exterior Walls, of Division B of the NBC 2015, the two systems having "Polar Bear," "Cement Bear" and "Vapour Block" as the WRB, "Polar Bear," "Cement Bear," "Prep Coat" and "Prep Coat D" as the adhesive, "DuROCK Insulation Board" and "DuROCK PUCCS Insulation Board" as the Type 1 or Type 2 EPS, up to 127 mm thick, "Prep Coat," "Prep Coat D" as the base coat, "DuROCK Finish" as the finish coat, "DuROCK Fibre Mesh" having a minimum weight of 200 g/m² and 125 mm mesh overlap when using 127 mm thick insulation, and 100 mm mesh overlap when using lesser thicknesses, are acceptable for use in buildings required to be of noncombustible construction that are not more than three storeys in height if not sprinklered, and to an unlimited number of storeys in height if sprinklered. For a detailed description of the compliance of the related systems to the requirements of Article 3.1.5.5. of Division B of the NBC 2010, please refer to Intertek Listing Information of DuROCK PUCCS and InsulROCK EIFS, SPEC ID: 15812 and Intertek Report Number 3133274TOR-003, Revised date June 2, 2008.
- Where allowed by the Code through conformance to Clause 3.2.3.8.(1)(b) of Division B of the NBC 2015, the two systems having "Polar Bear," "Cement Bear" and "Vapour Block" as the WRB, "Polar Bear," "Cement Bear," and "Prep Coat" as the adhesives, "Prep Coat" and "Prep Coat D" as the base coat, "DuROCK Insulation Board" and "DuROCK PUCCS Insulation Board" as the Type 1 or Type 2 EPS, up to 152 mm thick, "DuROCK Fibre Mesh" having a minimum weight of 200 g/m² and a 100-mm mesh overlap, and "DuROCK Finish" as the finish coat are acceptable for use in the exposed face of buildings required to be of noncombustible construction. For a detailed description of the compliance of the related systems to the requirements of Clause 3.2.3.8.(1)(b) of Division B of the NBC 2015, please refer to Intertek Listing Information of DuROCK PUCCS and InsulROCK EIFS, SPEC ID: 15812 and Intertek ETL SEMKO Report Number 3108513COQ-003, Revised date November 1, 2007.
- When used in noncombustible construction, the polystyrene insulation must be protected from the inside of the building in accordance with the applicable sentences of Article 3.1.5.15., Foamed Plastic Insulation, of Division B of the NBC 2015.
- When used in combustible construction, the polystyrene insulation must be protected from the inside of the building in accordance with Clauses 3.1.4.2.(1)(c), Protection of Foamed Plastics, and 9.10.17.10.(1)(c), Protection of Foamed Plastics, of Division B of the NBC 2015.
- The systems should be kept at least 50 mm, or as required in building regulations and safety codes, from heat-emitting devices, such as recessed light fixtures and chimneys.
- The requirements of the NBC 2015 regarding fire stops must be implemented.
- The polystyrene thermal insulation must have a flame-spread rating of not more than 500 when tested in accordance with the requirements of CAN/ULC-S102.2-10.
- Expansion/movement joints must be carried through the cladding. The joints are required to accommodate expansion and contraction of building materials due to thermal changes, moisture, wind, gravity, vibration and seismic activity. Expansion/movement joints must be used in the following situations:
 - o at joints that occur in the substrate,
 - o at any abutment of the system with other materials,
 - o where the substrate changes,
 - o where significant structural movement occurs,
 - o where deflections in excess of L/240 are expected, and
 - o at the floor line in wood-frame construction (may not be required when using engineered wood beams).
- Closed-cell backer rods should be used at expansion/movement joints so that the low-modulus sealant may be installed as per the sealant manufacturer's instructions.
- The products must be installed according to DuROCK Alfacing International Limited's installation manuals referenced in this Report¹⁰ by applicators authorized by the manufacturer.
- Wet materials must be applied at temperatures above 4°C and maintained above 4°C for a period not less than 24 hours. The substrate must be maintained above 4°C for a period not less than 24 hours. Cool and humid climatic conditions may extend drying time beyond 24 hours. Temporary protection and heat must be provided during colder conditions. Materials must be stored at temperatures between 4°C and 40°C. Previously frozen materials must not be used.
- · Wet, finished surfaces must be protected from rain and wind-driven moisture until the materials have set and hardened.
- The products must be installed with suitable flashing to drain any incidental water from the drainage cavity to the exterior and to

- protect the exposed top edge of the cladding. Cap flashing must be installed immediately after completion of the finish coat or temporary protection must be provided.
- Glass mat gypsum sheathing must be in compliance with the requirements of ASTM C 1177/C 1177M-13, "Glass Mat Gypsum Substrate for Use as Sheathing," or must have been evaluated by CCMC.
- Specification of surface sealers must be provided by the manufacturer.
- When "Roller Bear" and "FRI Bear" are used in conjunction with panel type substrates, the joints between the different panels must be treated with "Polar Bear" or "Cement Bear" prior to the installation of the said WRBs.
- "Roller Bear" and "FRI Bear" are intended to be used in conjunction with one coat of "Polar Bear" when used over wood substrates and in conjunction with "Polar Bear" or "Cement Bear" when used on all other substrates. "Roller Bear" and "FRI Bear" are not intended to be used in conjunction with each other. "Roller Bear" used in two coats could be used on all substrate applications other than wood.
- For wood substrate applications, "Polar Bear" is trowel-applied into panel joints prior to the application over the field of the wall and/or prior to the application of "Roller Bear" or "FRI Bear."
- OSB and/or plywood sheathing boards used in conjunction with the products must comply with the requirements of CSA O86-14,
 "Engineering Design in Wood." In addition, the OSB must comply with CSA O325-07 (R2012), "Construction Sheathing," while
 plywood must comply with CSA O121-08, "Douglas Fir Plywood," CSA O151-09, "Canadian Softwood Plywood" and CSA O15313, "Poplar Plywood."
- The OSB and/or plywood sheathing boards must have a minimum thickness of 11.1 mm and 12.7 mm, respectively. The boards must have their principal strength-direction across the studs, must be continuously supported by framing, and must be gapped at least 2.0 mm and not more than 3.0 mm.
- OSB and/or plywood sheathing boards used in conjunction with the products must be fastened to the framing in conformance with Article 9.23.3.5., Fasteners for Sheathing or Subflooring, of Division B of the NBC 2015.
- The products intended for use over wood shall have the moisture content of lumber and/or wood sheathing not greater than 19% at the time of the application of the water-resistive barrier.
- The drained airspace behind the insulation board shall remain unobstructed so as to form a clear drainage cavity behind the insulation boards and it shall terminate in such a way as not to obstruct the dissipation of incidental rainwater to the exterior.
- 8. The wind load testing of the products having a self-adhered modified bituminous membrane was conducted based on ASTM E 330-02, "Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference." The obtained test pressure result of 2.80 kPa roughly corresponds to the "one in fifty" (Q₅₀) wind pressure loadings that are less than 0.75, Q₅₀ < 0.75 kPa. The "one in fifty" (Q₅₀) wind pressure loadings that are less than 0.75, Q₅₀ < 0.75 kPa, correspond to a sustained wind pressure load P₁, P₁' of 750 Pa, a cyclic load P₂, P₂' of 1 090 Pa and a gust load P₃, P₃' of 1 630 Pa.
- 9. DuROCK Alfacing International Limited's installation manuals include:
 - InsulROCK EIFS for Commercial and High Rise Construction, 2012,
 - InsulROCK EIFS for Use Over Modified Bituminous Membranes, 2012,
 - PUCCS EIFS for Commercial and High Rise Construction, 2012,
 - PUCCS EIFS for Low Rise Residential Construction, 2012, and
 - PUCCS EIFS for Use Over Modified Bituminous Membranes, 2012

4.0 Technical Evidence

The Report Holder has submitted technical documentation for CCMC's evaluation. Testing was conducted at laboratories recognized by CCMC. The corresponding technical evidence for this product is summarized below.

4.1 Performance Requirements

Table 4.1.1 Results of Testing of Ash Content of the Products

	Property	Unit	Requirement	Result
	WRB (Polar Bear)			57.38
	WRB (Cement Bear)			32.77
	WRB (Vapour Block)			39.35
	WRB (Roller Bear)			33.67
Ash content	Base coat (Prep Coat)	%	Report value	93.36
	Base coat (Prep Coat D)			85.34
	Base coat (Jewel Stone)			4.08
	Finish coat (Venetian)			87.49
	Finish coat (Gemstone)			90.14

Table 4.1.2 Results of Infrared Analysis for Documenting Chemical Formulation of the Products

	Property	Requirement	Result
	WRB (Polar Bear)		
	WRB (Cement Bear)		
	WRB (Vapour Block)		
	WRB (FRI Bear))		_
Infrared analysis	Base coat (Prep Coat)	Report value	Report on file
wildly 515	Base coat (Prep Coat D)		
	Base coat (Jewel Stone)		
	Finish coat (Venetian)		
	Finish coat (Gemstone)		

Table 4.1.3(a) Results of Testing of Adhesion of WRB to Substrates other than Plywood/OSB

Property			Unit	Requirement No detachment at bonding plane @	Result
		dry state		0.25	0.55
	Vapour Block to cement board	2-h drying		0.08	0.20
	vapour block to centent board	7-d drying		0.25	0.30
		dry state		0.25	0.39
	Vapour Block to glass mat gypsum	2-h drying		0.08	0.20
	gypsum	7-d drying		0.25	0.33
	Cement Bear to concrete	dry state		0.25	0.69
		2-h drying		0.08	0.45
Adhesion bond		7-d drying	MPa	0.25	0.55
	Cement Bear to cement board	dry state		0.25	0.52
		2-h drying		0.08	0.28
		7-d drying		0.25	0.48
		dry state		0.25	0.58
	Cement Bear to brick	2-h drying		0.08	0.27
		7-d drying		0.25	0.44
	Cement Bear to glass mat	dry state		0.25	0.30
	gypsum	2-h drying		0.08	0.26

	7-d drying	0.25	0.4
	dry state	0.25	0.78
Polar Bear to cement board	2-h drying	0.08	0.30
	7-d drying	0.25	0.3
	dry state	0.25	0.4
Polar Bear to glass mat gypsum	2-h drying	0.08	0.19
S, Poulli	7-d drying	0.25	0.32
	dry state	0.25	0.50
Roller Bear to concrete	2-h drying	0.08	0.3
	7-d drying	0.25	0.58
	dry state	0.25	0.16
Roller Bear to glass mat gypsum	2-h drying	0.08	0.02
	7-d drying	0.25	0.05

Note to Table 4.1.3(a):

1. Cohesive failure of the substrate. Meeting the minimum requirements on concrete substrates would indicate the product met the established minimum requirements.

Table 4.1.3(b) Results of Testing of Adhesion/Cohesion Bond of WRB to Substrates other than Plywood/OSB

Property		Unit	Requirement No detachment at bonding plane @	Result	
		dry state		0.25	0.67
	Roller Bear to Polar Bear to concrete	2-h drying		0.08	0.59
Adhesion/		7-d drying		0.25	0.58
cohesion bond	Roller Bear to Cement Bear to concrete	dry state		0.25	0.58
		2-h drying	MPa	0.08	0.63
	to concrete	7-d drying		0.25	0.64
	Roller Bear to Prep Coat to concrete	dry state	MIFa	0.25	0.55
		2-h drying		0.08	0.44
Adhesion bond	Concession	7-d drying		0.25	0.49
Adnesion bond		dry state		0.25	0.42
	Roller Bear to Prep Coat D to concrete	2-h drying		0.08	0.29
		7-d drying		0.25	0.49

Table 4.1.4 Results of Testing of Adhesion Bond of Adhesive to WRB

	Property		Unit	Requirement No detachment at bonding plane @	Result
	Prep Coat to Vapour Block	dry state		0.25	0.66
		2-h drying		0.08	0.35
		7-d drying		0.25	0.37
		dry state		0.25	0.45
	Prep Coat D to Vapour Block	2-h drying		0.08	0.43
		7-d drying		0.25	0.35
	Cement Bear to Vapour Block	dry state		0.25	0.74
		2-h drying		0.08	0.40

		7-d drying		0.25	0.52
		-			
		dry state		0.25	0.55
	Prep Coat to Cement Bear	2-h drying		0.08	0.37
		7-d drying		0.25	0.59
		dry state		0.25	0.37
Adhesion bond	Prep Coat D to Cement Bear	2-h drying	MPa	0.08	0.25
		7-d drying	1,11 4	0.25	0.31
	Prep Coat to Polar Bear	dry state		0.25	0.64
		2-h drying		0.08	0.34
		7-d drying		0.25	0.63
	Prep Coat D to Polar Bear	dry state		0.25	0.41
		2-h drying		0.08	0.22
		7-d drying		0.25	0.49

Table 4.1.5 Results of Testing of Adhesion Bond of Adhesive to Insulation

	Property		Unit	Requirement No detachment at bonding plane @	Result
		dry state		0.08	0.27
	Cement Bear to EPS	2-h drying		0.08	0.25
		7-d drying	MPa	0.08	0.27
	Prep Coat to EPS	dry state		0.08	0.31
Adhesion bond		2-h drying		0.08	0.20
		7-d drying		0.08	0.30
	Prep Coat D to EPS	dry state		0.08	0.14
		2-h drying		0.08	0.12
		7-d drying	1	0.08	0.22

Table 4.1.6 Results of Testing of Lamina Bond Strength (Base Coat/Finish Coat/Insulation)

Property			Unit	Requirement No detachment at bonding plane	Result
				@	
		dry state		0.08	0.35
	Prep Coat/Sand Coat to EPS	2-h drying		0.08	0.24
		7-d drying		0.08	0.39
		dry state	MPa	0.08	0.35
	Prep Coat D/Sand Coat to EPS	2-h drying		0.08	0.25
Adhesion bond		7-d drying		0.08	0.40
Aunesion bond		dry state		0.08	0.22
	Jewel Stone to EPS	2-h drying		0.08	0.16
		7-d drying		0.08	0.29
		dry state		0.08	0.34
	Jewel Stone/Gemstone to EPS	2-h drying		0.08	0.14
		7-d drying		0.08	0.32

Table 4.1.7 Results of Testing of Water Vapour Transmission (WVT) rate of WRB

	Property	Unit	Requirement	Result
	Vapour Block	ng/Pa·s·m²		76 <u>1</u>
	Cement Bear			543 ²
WVT	Polar Bear		Report value	115 ³ 65 ⁴
	Roller Bear			99 <u>5</u>
	Roller Bear			146.3 ^{<u>6</u>}

Notes to Table 4.1.7:

- 1. WVT rate measured at an average WRB thickness of 1.04 mm.
- 2. WVT rate measured at an average WRB thickness of 0.93 mm.
- 3. WVT rate measured on the composite DensGlass/Polar Bear at an average thickness of 1.49 mm.
- 4. WVT rate measured on the composite OSB/Polar Bear at an average thickness of 1.41 mm.
- 5. WVT rate measured on the composite of two-coat Roller Bear on DensGlass.
- 6. WVT rate measured on the composite Roller Bear/Cement Bear on DensGlass.

Table 4.1.8 Results of Testing of Water Vapour Transmission (WVT) of Lamina

	Property	Unit	Requirement	Result
	Prep Coat/Sand Coat ¹			565
WVT	Prep Coat D/Sand Coat ²	$ng/Pa \cdot s \cdot m^2$	Report value	761
	Jewel Stone/Gemstone ³			170

Notes to Table 4.1.8:

- 1. WVT rate measured at an average lamina thickness of 2.35 mm.
- 2. WVT rate measured at an average lamina thickness of 2.33 mm.
- 3. WVT rate measured at an average lamina thickness of 5.89 mm.

Table 4.1.9 Results of Testing of Water Absorption of the Base Coat

	Property	Unit	Requirement	Result
	Prep Coat			12.6
Water absorption of base coat	Prep Coat D	%	≤ 20% of the dry weight	18.75
Jewel Stone			Weight	8.0

Table 4.1.10 Results of Testing of Water Absorption Coefficient of WRB at 72 hours

	Property	Unit	Requirement	Result
Water absorption coefficient of WRB @ 72 hours	Vapour Block	kg/(m²,⋅s¹/²)		0.00035
	Cement Bear		≤ 0.004	0.0012
	Roller Bear			0.0012

Table 4.1.11 Results of Testing of Impermeability to Water of the Base Coat

Property		Unit	Requirement	Result
Impermeability to water of base coat	Prep Coat	h	No water	
	Prep Coat D		penetration in less than 2 h	Pass
	Jewel Stone		man 2 n	Pass

Table 4.1.12 Results of Testing of Mildew and Fungus Resistance

Property		Requirement	Result
Mildew and fungus resistance of finish	Venetian	NT 4	ъ
coat	Gemstone	No growth	Pass

Table 4.1.13 Results of Testing of Accelerated Weathering Resistance

Property		Requirement	Result
Accelerated weathering resistance of Lamina @ 2000 hrs	Prep Coat/Venetian	No cracking, flaking or deleterious effects	Pass
	Prep Coat D/Venetian		Pass
	Jewel Stone/Gemstone		Pass

Table 4.1.14 Results of Testing of Salt Spray Resistance

Property		Requirement	Result
	Prep Coat/Venetian	No cracking, flaking or	Pass
Salt spray resistance @ 300 hours	Prep Coat D/Venetian		Pass
	Jewel Stone/Gemstone	deleterious effects	Pass

Table 4.1.15(a) Results of Testing of Durability under Environmental Cyclic Conditions (Prep Coat D/Venetian)

Property	Unit	Requirement	Result	
Pre-conditioning	L	Report water quantity introduced	13.5	
Pre-conditioning (drainage evaluation)	L	Report water quantity introduced	13.3	
Environmental cycling (60 cycles)	_	No cracking, blistering or sagging of base coat and no detachment or crazing of finish coat	Pass	
Adhesion bond strength after environmental cycling	MPa	0.08	0.35	

Table 4.1.15(b) Results of Testing of Durability under Environmental Cyclic Conditions (Jewel Stone/Gemstone)

Property	Unit	Requirement	Result
Pre-conditioning	L	Report water quantity introduced	13.5
Pre-conditioning (drainage evaluation)	L	Report water quantity introduced	13.3

Environmental cycling (60 cycles)	_	No cracking, blistering or sagging of base coat and no detachment or crazing of finish coat	Pass
Adhesion bond strength after environmental cycling	MPa	0.08	0.25

Table 4.1.16 (a) Results of Testing of Breaking Strength Resistance of Reinforcement Mesh (165.0 g/m² (4.5 oz) – (Gavazzi S.A.)

Property		Unit	Requirement	Re	esult
		Oint	Requirement	Weft	Warp
Initial strength		N/mm	35	68	50
	30-day soak		29	29	28
Loss of strength after	60-day soak	%	38	38	28
e e	90-day soak		46	46	26
	30-day soak		48	48	36
Residual strength after	60-day soak	N/mm	42	42	36
	90-day soak		37	37	37

Note to Table 4.1.16(a):

1. Gavazzi S.A. Conformance with the balance of the mesh tests is based on their Centre Scientifique et Technique du Bâtiment (CSTB) CSTBat certification.

 $Table \ 4.1.16(b) \ Results \ of \ Testing \ of \ Breaking \ Strength \ Resistance \ of \ Reinforcement \ Mesh \ (140.0 \ g/m^2 \ (4.1 \ oz) - (Saint-Gobain \ ADFORS)$

ADFORS)					
Property		Unit	Requirement	Re	esult
Ash content		%	Report value	1	4.7
Mass per unit area		g/m ²	Report value	1	40
Tensile strength		NI /		Weft	Warp
Initial tensile strength		N/mm	≥ 35	37.2	40.3
Loss of tensile strength after	28-day 3 ion soak	%	≤ 50	17.7	7.3
Residual tensile strength after	28-day 3 ion soak	N/mm	≥ 20	30.6	37.3
initial		0/	% Report value	3.3	4.1
Elongation @ break after 28-day 3 ion soak	%	2.8		3.8	

Table 4.1.17 Results of Testing of Impact Resistance

]	Property		Requirement	Result
Impact	10 joules	Prep Coat D (mesh 155 g/m ²	6/10 free-fall drops must show no perforation (broken mesh)	Pass
resistance	3 joules	mesh/Sand Coat)	6/10 free-fall drops must show no cracks	Pass
	10 joules	Jewel Stone/(174 g/m ²	6/10 free-fall drops must	Pass

	mesh)/Gemstone ¹	show no perforation (broken mesh)	
3 joules		6/10 free-fall drops must show no cracks	Pass

Note to Table 4.1.17:

1. When Jewel Stone is used in conjunction with Gemstone, the mesh shall have a minimum weight of 174 g/m².

Table 4.1.18 Results of Testing of Wind Load Resistance

	Susta	ined	Cycli	ing	Gu	st		Deflection Test							
Reference Wind								Measured Maximum Net Mids Deflections (mm)							
Pressure (kPa)	P_1, P_1	' (Pa)	P_2, P_2'	(Pa)	P_3, P_3	' (Pa)	Test Pressure (Pa) 3.3 P ₁ , P ₁ '	Stud Span 3 050 mm	Sheathing Span 406 mm						
$Q_{50} \le 0.45$	±450	Pass	±660	Pass	±980	Pass	+980	6.8	1.1						
Q50 = 0.43	±430	rass	±000	rass	±960	rass	-980	-6.4	-1.6						
$Q_{50} \le 0.55$	±550	Pass	±800	Pass	±1 200	Pass	+1 200	8.4	1.3						
Q50 = 0.55	±330	rass	±600	rass	±1 200	rass	-1 200	-7.8	-1.9						
$Q_{50} \le 0.60$	±650	Pass	±950	Dogg	1 410	Pass	+1 410	9.8	1.5						
Q50 <u>=</u> 0.00	±030	rass	±930	rass	rass	Pass ±1 410	Pass ±1 410	±1 410	rass	-1 410	-9.2	-2.2			
$Q_{50} \le 0.75$	±750	Pass	±1 090	Pass	±1 630	Pass	+1 630	11.4	1.8						
Q50 \(\sigma 0.73	±/30	rass	±1 090	1 455	1 ass	rass	1 ass	1 ass	rass	rass	±1 030	F 488	-1 630	-10.70	-2.6
$Q_{50} \le 0.85$	±850	Pass	±1240	Pass	±1850	Pass	+1 850	12.9	2.0						
Q50 = 0.03	±030	rass	±1240	rass	±1630	rass	-1 850	-12.1	-2.9						
$Q_{50} \le 1.00$	±1000	Pass	+1460	Pass	±2180	Pass	+2 180	15.2	2.4						
250 = 1.00	±1000	rass	±1400	rass	±2180	rass	-2 180	-14.2	-3.5						
		/100 D	G .:				+2 424	160							
Maximum test pre	ssure @ L	sure @ L/180 Deflection		effection -2 58		-2 586		16.9	_						
							+2 939	Pass	ed						
Ultimate structura	l test press	sure					-2 939	Sheathing separa studs occ							

Applications over Wood Substrates (Plywood/OSB)

Table 4.1.19 Results of Testing of Adhesion of WRB to Plywood/OSB Substrates

Property			Unit	Requirement	Result
		dry state		0.3	0.94
		1-h soak	MPa		0.88
A 11 . 1 . 14 . OCD		24-h soak			1.04
Adhesion bond to OSB	Roller Bear	dry state			0.33
		1-h soak			0.32
		24-h soak			0.43

Table 4.1.20 Results of Testing of Joint Disruption Resistance

			Result		
Decorate	Unit	Requirement ¹	Joint Width		
Property	Unit		2-mm	4-mm	
Joint disruption resistance	_	The WRB at joints on two assemblies must show no cracking, delaminating or any other deleterious effects at a transverse bending of L/180	Pass		
Joint extension ¹ @ L/170	mm	Report value	0.59	0.45	

Note to Table 4.1.20:

1. The system's joint disruption resistance was measured at L/170, which is considered more stringent than the L/180 required in this Report.

Table 4.1.21 Results of Testing of Joint Relaxation Resistance

Property	Unit	Requirement	Sample	Result
			1	1.10×10^{-7}
Joint		Five WRB-coated OSB specimens subject to 1.3 mm extension following exposure to 15 24-h environmental cycles must have a maximum average Water	2	1.30×10^{-7}
relaxation	kg/m²·s	Transmission Rate (WTR) of $2 \times 10^{-7} \text{ kg/m}^2 \cdot \text{s}$	3	1.39×10^{-7}
resistance		4	1.09×10^{-7}	
			5	1.08×10^{-7}

Table 4.1.22 Results of Testing of Water Transmission Resistance (WTR)

Property	Unit	Requirement	Sample No.	Result
				0.93×10^{-7}
			2	0.53×10^{-7}
WTR	lra/m² a	kg/m 2 ·s Five WRB-coated OSB specimens subjected to a 25 mm head of water must have a maximum average WTR rate of 2×10^{-7} kg/m 2 ·s measured at 10 days	3	0.91×10^{-7}
	kg/III·s		4	0.88×10^{-7}
			5	0.85×10^{-7}
				0.91×10^{-7}

Table 4.1.23 Results of Testing of Water Vapour Transmission $\left(WVT\right)^{1}$

				Resu			
Property		Unit	Requirement	Sample No.	Sample No. Coated Un		
I			Report value of the WVT rate of the WRB in	1	62	65	
				2	93	58	
	Polar Bear			3	40	78	
WVT		70. 2		Average	65	67	
		ng/Pa·s·m²	combination with the OSB applied at the maximum thickness and the OSB alone	1	19	90	
			maximum unexitiess and the GSB thone	2	68	118	
	FRI Bear/ Polar Bear			3	41	99	
	2 VIII DUI			Average	42.7	102.3	

Note to Table 4.1.23:

1. The tested WVT rate of the OSB is specific to the product and thickness used in the test. For typical values of WVT rates of OSB, see Table A-9.25.5.1.(1), Air and Vapour Permeance Values, of Division B of the NBC 2010.

Table 4.1.24 Results of Testing of Accelerated Weathering of WRB

Prope	erty	Requirement	Result
Accelerated weathering	Polar Bear		Pass
	Roller Bear	The WRB applied over OSB must show no cracking, delamination, flaking or any deleterious effects following 250 hours exposure to Xenon arc	Pass
	FRI Bear	any deleterious effects following 250 flours exposure to Action are	Pass

Table 4.1.25 Results of Testing of Drainage Capacity of the Products

Property			Result			
		Requirement	Retained Ware	Drainage Capacity (%) After 1 h		
Drainage capacity	Panel 1 ¹ total (g)	The unit-retained water (based on the projected drainage area) following one hour and 48 hours of drainage period must not be greater than 30 g/m² and 15 g/m², respectively, for any single test specimen.	28.4	14.3	99.5 Pass	
сарасну	Panel 2 ¹ total (g)	The drainage capacity must not be less than 98% of the water mass delivered into the EIFS wall specimen.	15.2	3.3	99.7 Pass	

Note to Table 4.1.25:

1. Panels 1 and 2 consisted of the "PUCCS EIFS" applied on "Polar Bear."

Table 4.1.26 Results of Testing of Nail Popping Resistance of the Products

Property	Requirement	Sample No.	Result
Nail popping		1	Pass
		2	Pass
	There must be no cracking or delamination of the WRB following 1 mm nail protrusion	3	Pass
resistance	from the nail's original preset of 1 mm below the surface of the OSB substrate	4	Pass
		5	Pass
		6	Pass

Report Holder

DuROCK Alfacing International Limited 101-B Roytec Road Woodbridge, ON L4L 8A9

Tel.: 905-856-0133 **Fax:** 905-856-9654

Email: <u>dolores@durock.com</u>

Web site: <u>www.durock.com</u>

Plant(s)

Woodbridge, ON

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Date modified:

2018-07-13